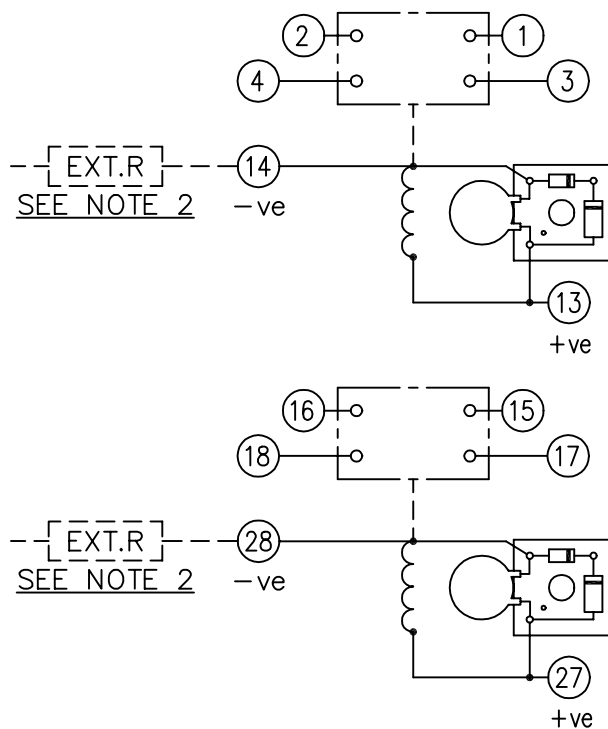


LOOKING ON FRONT OF RELAY



NOT SUBJECT TO UPDATE  
ONCE COPIED / PRINTED  
OR DOWNLOADED

KEY	CONTACT CONFIG.	OUTPUT CONTACT PAIR / TERMINAL No.					
	TOP →	1-3	2-4	5-7	6-8	9-11	10-12
	BOT. →	15-17	16-18	19-21	20-22	23-25	24-26
	2M	M	M	/	/	/	/
	1M 1B	M	B	/	/	/	/
	2B	B	B	/	/	/	/
	2M(HD)	M+	M+	/	/	/	/
	1M 1B(HD)	M	+B	/	/	/	/
	1M(HD) 1B	M+	B	/	/	/	/
	1M(HD) 1B(HD)	M+	+B	/	/	/	/
	2B(HD)	+B	+B	/	/	/	/
	1M(HD) 1M	M+	M	/	/	/	/
	1B 1B(HD)	B	+B	/	/	/	/

NOTE:  
 1. HEAVY DUTY CONTACTS ARE FITTED WITH BLOWOUT MAGNETS AND ARE POLARITY CONSCIOUS. SEE TABLE FOR +VE TERMINAL.  
 2. 125V & 220/240 VERSIONS HAVE EXTERNAL RESISTORS FITTED IN THE COIL CIRCUITS.  
 125V = 1K5 (Nom.) 18W.  
 220/240V = 3K2 (Nom.) 18W.  
 RESISTORS ARE SUPPLIED WITH THE RELAY

FRAME REFERENCE: E2FAQQ.

FRAME TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -  
 TYPICAL ASSEMBLY DRAWING 2995G10032.  
 AT INDICATED POSITIONS FIT AS FOLLOWS:  
 T - FIT TRIP ISOLATION CONTACT 2995B10053  
 S - FIT STANDARD CONTACT 2995B10054  
 SECURE CONTACTS USING FIXING SCREW 2109F99009.  
 POSITIONS SHOWN BLANK ARE UNUSED

2	T	T	1
4	T	T	3
6			5
8			7
10			9
12			11
14	S	S	13
16	T	T	15
18	T	T	17
20			19
22			21
24			23
26			25
28	S	S	27

VIEW FROM NUMBERED SIDE OF BLOCK

OUTER TERMINAL BLOCK ASSY: -

ASSEMBLY INSTRUCTIONS: -  
 TYPICAL ASSEMBLY DRAWING 2995G10029.  
 AT INDICATED POSITIONS FIT AS FOLLOWS:  
 S - FIT STANDARD CONTACT 2995B10051  
 HC - FIT 'HEAVY CURRENT' KIT 2995G10030  
 WHERE IS SHOWN FIT CT SHORTING KIT 2995G10031  
 POSITIONS SHOWN BLANK ARE UNUSED.  
 ALL POSITIONS FIT SCREW 2106F12506.

2	T	T	1
4	T	T	3
6			5
8			7
10			9
12			11
14	S	S	13
16	T	T	15
18	T	T	17
20			19
22			21
24			23
26			25
28	S	S	27

VIEW FROM INSIDE FACE

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			Title: WIRING DIAGRAM & TERMINAL BLOCK FOR XR205D RELAY IN EPSILON E2 CASE.		First used on:			
					Similar Articles:			
					Supersedes:			
2 RDW	29/9/03	MN112/2591	<b>VATECH REYROLLE</b> <b>AUTOMATION, CONTROL &amp; PROTECTION</b>		Original Scale.			
1	22/06/01						Drg.No. <b>2112W50125</b>	
ISSUE	DATE	MOD.No.						
DRAWN: A.L.A.W.		CHECKED:	APPROVED: R.D.WATSON	DATE: 17/07/02	IE:	OPS:		